

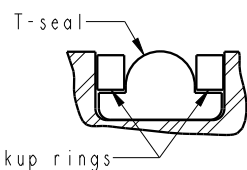
Lubricate all seals with clean hydraulic fluid prior to assembly.

Assemble with lip side facing bottom of body

TIGHTEN TO 50±10 IN-LBS TORQUE

Body- Not Replaceable

Item 6, 3 piece seal. Assemble with T-seal between backup rings



| Standard Seal Kit | Fluorocarbon Seal Kit |
|-------------------|-----------------------|
| 60-2502-02 | 6V-2502-02 |
| 39-T550-04 | 39-T550-04 |
| 39-H110-56 | 39-V110-56 |
| 39-0110-60 | 39-0520-15 |
| 39-0530-05 | 39-0530-05 |

| No. | QTY | PART No. | DESCRIPTION |
|-----|-----|----------|--------------------------------------------|
| 7 | 1 | 39T55004 | GASKET, (-134) |
| 6 | 1 | 39H11056 | SEAL,T, (1 9/16X5/32X1 3/4) |
| 5 | 1 | 81531800 | RETAINER, SC, 5000 |
| 4 | 1 | 81511800 | PLUNGER, SC, 5000# |
| 3 | 1 | 39053005 | WIPER,SNAP-IN, (1-1/4) |
| 2 | 1 | 39011060 | SEAL,BEVEL W/HEEL INSERT,1-1/4 x1/8 x1-1/2 |
| 1 | 1 | 30601130 | ASSY,PLUG,SOCH,SAE 3,303 SSTL |

Tighten to 30 lbf·ft torque

| | |
|---------------------------------------------|---------------------------------------------------------------------------------------|
| <h3>PARTS LIST</h3> | <p>VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.</p> |
| | <p>Model Number 25-0218-00 25-0218-00F</p> |
| <p>PARTS LIST, ASSY, CYL, PP, TB, 12000</p> | |
| <p>SIZE A</p> | <p>PL2116</p> |
| <p>FORM FEG035_PL_ASIZE, REV. B</p> | |

| | | | | |
|---------|------------------------|---------------------------------------------------------------------------------|------------|---------|
| N | 5499 | RELEASE | NPETERS | 9/23/24 |
| REV | IN ACCORDANCE WITH ECN | EFFECTIVE DATE | REVISED BY | DATE |
| DRW BY: | BUSH | DRAWING STATUS: Released PRODUCTION APPROVED FOR RELEASED STATUS ONLY | | |
| DATE: | 08-06-96 | | | |

SHEET 1 OF 1